

Installing a 15 Bar Conversion Kit

You Will Need:

- The 15 Bar Conversion kit itself
- Screw Driver
- Drill
- 1/32" Drill Bit
- Blue Painters Tape
- Pencil with Eraser
- Square

CAUTION: PLEASE WEAR EYE PROTETION WHEN REMOVING OR INSTALLING STRINGS!

Steps

- Remove the old bar set from you autoharp. Now would also be a good time to clean and replace any strings on your autoharp.
- Lay out the conversion kit parts. You should have combs with springs attached, 4 long screws for the combs, comb covers, and 15 bars.
- Lay the first comb on the treble side of the autoharp. Line up the comb with its screw holes to the inside and ¼ inch from the stainless steel anchor cover. Tape down this comb using the blue painters tape to hold it in place, not covering any screw holes.
- Using a square for placement repeat step 2 for the bass comb apply tape to the comb but do not tape it down.

- Take the Eb and G bars, put them on the first and last pin with the round hole on the high C side, these are the two easiest chord bars to determine proper placement. Press the chord bars to insure that #1 and 36 are free, also #2 and 35 are dampened. Check squareness then press tape down to hold the comb in place.
- Once the combs are in the correct place, if they don't align with the old holes, mark where the screw holes need to be drilled through the comb itself.
- Remove the combs and pre-drill the holes with a 1/32 inch drill bit.
- Screw in the combs and put the bars back into place.
- With the bars in place, install the bar caps and enjoy your newly converted autoharp.



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